

Date: Thursday, 6/21/2007 2:29:06 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MIRROR ARM (S-76)
Job Number	: 33054		
Estimate Number	: 11894		
P.O. Number	: N/A	Part Number	: D2262
This Issue	: 6/21/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2262 REV A1
First Issue	: N/A	Project Number	: N/A
Previous Run	: 28496	Drawing Revision	: A1
		Material	: N/A
Written By	: <i>[Signature]</i>	Due Date	: 6/28/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	2 Um: Each
Comment	: Est: 02.04.15 Added dwg Rev.A1 NG		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0500W035	304 RD Tube .500 x .035W
Comment: Qty.: 1.0948 f(s)/Unit Total : 2.1897 f(s) Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall (M304TR0500W035) Batch No: <i>17104640</i> <i>FF 07-06-26</i> 2		
2.0	BRAKE NC	NC BRAKE
Comment: BRAKE NC Punch tube 304/316 with 2B finish Deburr <i>FF 07-06-27</i> 2		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP <i>07-06-27</i> 2		
4.0	POWDER COATING	POWDER COATING
Comment: POWDER COATING Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 <i>07-06-28</i> 2		
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
Comment: INSPECT POWDER COAT <i>07-06-28</i> 2		
6.0	D2022101	Spacer
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Spacer Pick: Qty Part Number Description Batch 4 D2022-101 Spacer <i>133543</i>		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 8/10/29

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 6/21/2007 2:29:07 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM (S-76)

Job Number: 33054

Part Number: D2262

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

A1449

Grommet



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Grommet

Pick:

Qty Part Number Description Batch

2 A1449 Grommet M1487

PC 7/4/28 (2)

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D2262

FF 07-06-29 2

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

on 07/06/29 (42)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

PC 7/4/29 (2)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(2) 07/06/29

Job Completion



U 7.6.29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

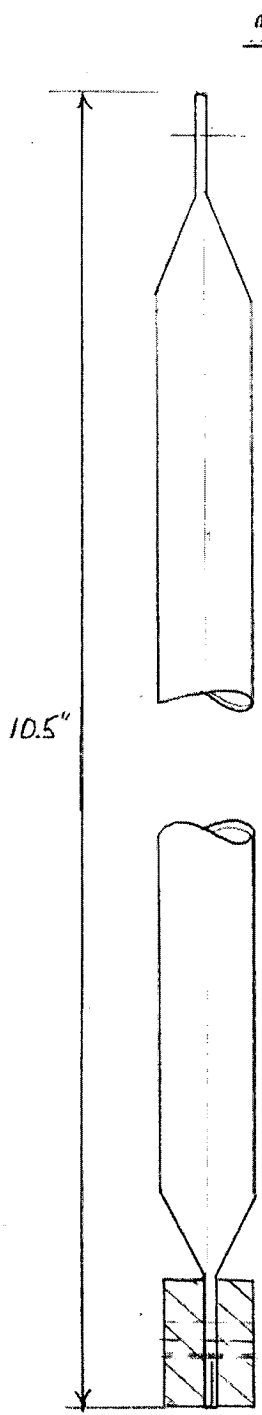
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

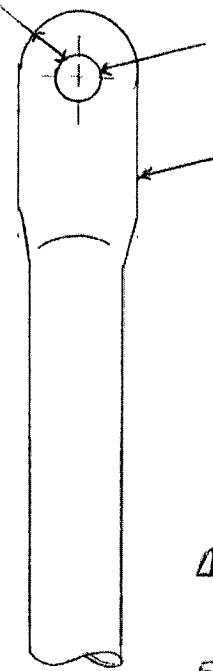
NOTE: Date & initial all entries



DRAWN <i>M. Cohen</i>	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN	DRAWING NO. <i>D2262</i>	REV. <i>A</i> SHEET <i>1</i> OF <i>1</i>
<i>Aug 10/94</i>	TITLE <i>SHORT TUBE</i>	
<i>AI</i> <i>CP</i> <i>02.03.22</i>	ADD FINISH	



30° E.D.



.257" Dia. (x2)

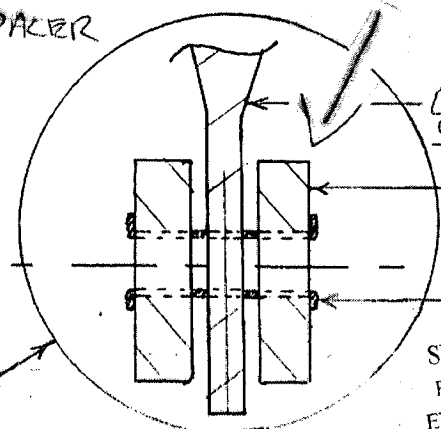
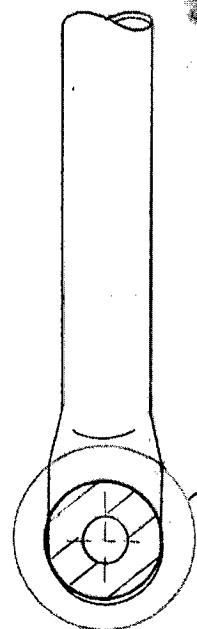
STANDARD FLAIR
BOTH ENDS

MATL: 304SS 1/2" OD
X .035" WALL TUBE

FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7)
PER DART Q51 005 43 *AI*

*SHOULD BE D2022-101 *CP* 03.01.86*

SPACER



*D2262-
SHORT TUBE*
*D2022-101
SPACER (2x)*

*A1449
GROMMET*
SHOP COPY
RETURN TO
ENGINEERING

ASSEMBLY DETAIL
AND SWAGE GROMMET
(1 LOCATION)

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *33054*